

Standard Operating Procedures Obstacle Course

1. PURPOSE. To outline the duties and responsibilities of the using unit and provide instructions for the safe use of the training site
2. REFERENCES.
 - a. AR 385-10, 29 Feb 00, Army Safety Program
 - b. AR 385-40, 1 Nov 94, Accident Reporting and Records
 - c. TRADOC 350-6, 3 July 2001
 - d. FG REG 210-21, 30 July 2001
 - e. FM 21-20, 30 Sep 92, Physical Fitness Training
 - f. FM 385-1-1, Sep 96, US Army Corps of Engineers Safety and Health Requirements Manual.
3. GENERAL
 - a. This SOP establishes standards for the safe operations in and around the Obstacle Course. Safety is of paramount importance and will be stressed throughout the negotiation of the course.
 - b. All training on the Obstacle Course will be conducted under the supervision of the Officer-in-Charge (OIC) in the grade of E7 or above. The OIC is overall in charge of the entire training area.
 - c. The Obstacle Course is physically demanding training, requiring soldiers be both physically and mentally fit to successfully complete this course. An assessment of the soldier's upper body and abdominal strength will be conducted prior to arriving on site. Soldiers are encouraged but not required to negotiate each obstacle.
 - d. The Obstacle Course is approximately 450 yards long, consisting of 15 low obstacles placed approximately 30 yards apart. These obstacles serve to test various skills the soldier might encounter in a combat environment. By running the course

the soldiers test their physical and mental endurance. After the soldiers have received a demonstration and completed a walk through of the entire course, then and only then will the soldiers be allowed to run the course against time. Each obstacle is numbered and has a diagram of the proper method to negotiate the obstacle.

4. APPLICABILITY.

The provisions of this Standard Operating Procedures (SOP) are applicable to any person, military or civilian that utilizes this training site in any capacity. This SOP will be maintained by the Range Safety Officer (RSO) at all times while the unit is located at the training site.

5. RESPONSIBILITIES.

a. DPTM/Range Control has overall responsibility for command and control of the Obstacle courses. Range Control is responsible for the scheduling and maintenance of the course. If any obstacle is found deficient it will be placed off limits until cleared by Range Control and Post Safety.

b. Unit commanders are responsible for the scheduling, (through RFMSS) at least 30 days prior to training. The unit will provide qualified Cadre; medical support with vehicle and communications with Range control at all times while on site.

c. In case of an emergency the unit will contact Range Control either by FM radio (provided by Range Control), SINGARS radio on frequency 42000 or by landline at 791-5008 or 791-5005. Weekends or after duty hours report all INCIDENTS to the Military Police at 791-4380. All injuries will be reported on DA form 285 and a copy given to Range Control within 3 days of the incident or accident.

6. SAFETY:

a. The OIC and RSO will inspect all obstacles IAW the safety checklist (Encl #1) prior to conducting training. All safety hazards identified during this inspection will be corrected prior to their use. If the unit can't correct the discrepancy, that obstacle will be placed off limits and Range Control notified. A copy of this inspection checklist will remain on site.

b. Training will not be conducted during inclement weather, i.e. rain, lightning or when snow/ice is present on the course. Upon the OIC's inspection, a determination will be made to place off limits any obstacle(s) he/she deems unsafe caused by precipitation.

c. Should an unsafe act be observed by anyone on an obstacle, training on that apparatus will immediately cease, the deficiency corrected and personnel being trained will be given another safety briefing prior to continuing training.

d. The Obstacle Course will only be used 30 minutes after sunrise. All training will cease 30 minute prior to sun set.

e. Soldiers must do stretching and warm up exercises prior to negotiating the course.

f. Soldiers will not be made to do upper body exercises before or while negotiating the course.

g. The following obstacle requires (1) additional safety in the rank of NCO or above on the ground dedicated to the supervision that obstacle.

1. Cargo Net obstacle #11

Safety Note: This obstacle requires 4 safeties be secured to the obstacle utilizing the eyebolt anchor points with the harness issued by Range Control.

7. Officer in Charge (OIC), E-7 or above will:

a. Ensure a safety briefing and orientation has been conducted for all soldiers prior to their negotiation of the course.

b. Ensure all obstacles have been inspected and annotated on the safety checklist (Encl #1) for structural integrity prior to their use. The OIC will make the determination if an obstacle will not be negotiated.

c. Establish communications with Range Control and request permission to open and close the range. Primary is FM radio provided by Range Control. Secondary is the landline located on site. Keys for the telephone will be issued at Range control.

d. Sign for the keys to the gate and two conexas from Range Control. The conex contains the foam safety mats. These safety mats **MUST** be utilized on the Cargo Net obstacle. The OIC will ensure these mats are cleaned and placed back neatly into the conex upon completion of training.

e. Ensure qualified school trained medical personnel are on site with the proper equipment on site prior to commencing

operations. As a minimum the medic will have a backboard, C-spine collar, and aid bag.

f. Ensure the range is properly policed, raked and inspected prior to calling Range Control for clearance to close the course.

g. Ensure compliance with the Confidence Course SOP by all soldiers utilizing the course.

8. Range Safety Officer (RSO) E-6 or above will:

a. The RSO will ensure safeties are briefed, familiar with the course layout, this SOP, reference publications, and safety requirements. See enclosures for the safe negotiation of each obstacle.

b. The RSO must explain and have demonstrated each obstacle before allowing soldiers to negotiate them. Safe negotiation of the course will be stressed throughout the course, not speed. No horseplay or negotiating an obstacle in any manner other than the proper way demonstrated will be allowed at any time.

c. Responsible for the overall safe operations of the course.

d. Conduct a safety briefing for all soldiers, prior to negotiating the course.

e. Ensure all jewelry, watches, wallets and pen/pencils have been removed prior to negotiating the course. Soldiers will remove or turn their belt to the rear so it won't hinder the soldier on some of the obstacles.

9. UNIT RESPONSIBILITY:

a. The unit will have a signed Risk Management Worksheet maintained on site while the Obstacle Course is in use. See Encl #2 for an example of a Risk Management Worksheet. This Risk Management Worksheet is not all-inclusive. The OIC/RSO must update the Risk Management Worksheet based on the soldiers in their unit.

b. The unit will request permission to open the training site prior to negotiating the course. Primary communications will Range Control via telephone located on site. Range Control phone numbers are 791-5005/5008. Secondary communication will be FM radio (issued by Range Control). Communications with Range Control must be maintained at all times. If communications is lost for any reason, all training will cease until communications

had been restored with Range Control. Additional radio checks with Range control will be made once before 1200 hours and once after 1200 hours. On Weekends these checks are made through the Military Police Desk at 791-4380.

c. The Unit must provide a military vehicle on site solely dedicated and capable of transporting a littered casualty to the emergency room. As a minimum the medic will have a backboard, C-spine collar, and a complete aid bag on site. The medic on site must be school trained and qualified. A Combat Lifesaver (CLS) does not meet this requirement.

d. Should an accident occur causing the need for medical attention, training on that obstacle will cease until the situation has been completely remedied. If the accident requires the medical personnel and vehicle to leave the training area, all training will cease. The unit will not be allowed to continue until the medic and vehicle are back on site.

e. Ensure individuals do not try any heroics or attempt to negotiate the obstacles too fast.

f. Privately owned vehicles (POV) are permitted only in designated parking area.

g. When closing the training area, any discrepancy, safety hazards, or recommendations will be annotated using the unit's inspection checklist.

h. This checklist will then be given to the Range Control cadre clearing your unit.

Enclosures:

1. Obstacle Safety Checklist
2. Risk Management Worksheet

Obstacle Course Safety Check List

	GO	NO-GO
A. Landing Pit:		
Clean of Rocks	_____	_____
Clean of Debris	_____	_____
Fall Protection Material	=====	=====
Bolts:		
Tight	_____	_____
Protruding	_____	_____
Double-Nut	_____	_____
Stress Cracks	_____	_____
B. Wooden Structures:		
Splinters	_____	_____
Sharp Edges	_____	_____
Loose Boards	_____	_____
Rotten or Decayed	_____	_____
Split Boards	_____	_____
Loose Nails	_____	_____
Properly Anchored	_____	_____
Non-Slip Paint	_____	_____
C. Cables:		
Sharp Wires	_____	_____
Sharp Edges	_____	_____
Tight	_____	_____
D. Metal Components:		
Properly Anchored	_____	_____
Paint	_____	_____
(Bubbling indicates corrosion)		
Stress Cracks	_____	_____
Broken Welds	_____	_____
Rough Welds	_____	_____
Welding Required	_____	_____

E. Ropes:

Fraying	_____	_____
Worn	_____	_____
Securely Fastened	_____	_____
Ends Taped/Tied	_____	_____

****REMARKS****

All NO-GO entries will be addressed in the remarks section

OIC/RSO INFORMATION

NAME _____ RANK _____

UNIT _____ DATE _____

SIGNATURE _____

HORIZONTAL LADDER



OBSTACLE 15: HORIZONTAL LADDER

TASK: Negotiate the Horizontal Ladder.

CONDITION: Given a horizontal ladder and current environmental conditions.

STANDARD: Each soldier jumps up grasping the first bar with both hands. They negotiate the length of the ladder by releasing one hand at a time while swinging forward grasping the next rung.

SAFETY NOTE: OIC/RSO conducts inspection and provides orientation to obstacle. A maximum of two individuals may negotiate this obstacle at one time. Once a soldier reaches the halfway point another soldier may begin.

DITCH JUMP



OBSTACLE 1: DITCH JUMP

TASK: Negotiate the Ditch Jump

CONDITION: Given a ditch and current environmental conditions.

STANDARD: Each individual will jump from one side of the ditch to the other without falling into the ditch.

SAFETY NOTE: OIC/RSO conducts inspection and provides orientation to obstacle. A maximum of one individual may negotiate this obstacle at one time. **CHECK INSIDE THE DITCH FOR SNAKES.**

VAULT



OBSTACLE 2: VAULT

TASK: Each individual will correctly negotiate the Vault.

CONDITION: Given an elevated log to vault over and current environmental conditions.

STANDARD: Each individual will vault over the log.

SAFETY NOTE: OIC/RSO conducts inspection and provides orientation to obstacle. A maximum of two soldiers may negotiate this obstacle at one time. Check the log for splinters and serviceability.

LOW RAIL



OBSTACLE 3: LOW RAIL

TASK: Negotiate the Low Rail.

CONDITIONS: Given a low rail and current environmental conditions.

STANDARD: Soldiers will crawl under the rail.

SAFETY NOTE: OIC/RSO conducts inspection and provides orientation to obstacle. A maximum of two soldiers may negotiate this obstacle.

TIRE STEP



OBSTACLE 4: TIRE STEP

TASK: Negotiate the Tire Step.

CONDITION: Given tires in an alternating pattern and current environmental conditions.

STANDARD: Each soldier will step in the tires as to get from the beginning to the end of the obstacle as quickly as possible.

SAFETY NOTE: OIC/RSO conducts inspection and provides orientation to obstacle. A maximum of two soldiers may negotiate this obstacle at one time. CHECK INSIDE EACH TIRE FOR SNAKES! UPON FINDING A SNAKE: DO NOT REMOVE, DISTURB OR KILL THE SNAKE; CALL RANGE CONTROL FOR ASSISTANCE IMMEDIATELY!

HURDLES



OBSTACLE 5: HURDLES

TASK: Negotiate the Hurdles.

CONDITION: Given hurdles at knee level and current environmental conditions.

STANDARD: Each soldier will jump over each hurdle as to get from the beginning to the end of the obstacle as quickly as possible.

SAFETY NOTE: OIC/RSO conducts inspection and provides orientation to obstacle. A maximum of two soldiers may negotiate this obstacle at one time. Check the logs for splinters and serviceability.

ROPE CLIMB



OBSTACLE 6: ROPE CLIMB

TASK: Negotiate the Rope Climb.

CONDITION: Given a rope 2 inches in diameter, 15ft. high and current environmental conditions.

STANDARD: Each soldier will climb the rope until reaching the top and climb back down.

SAFETY NOTE: OIC/RSO conducts inspection and provides orientation to obstacle. A maximum of three soldiers may negotiate this obstacle at one time. Check the ropes for serviceability and that they won't come loose from the anchor point. INFORM SOLDIERS THAT THEY MAY RECEIVE ROPE BURNS FROM THIS OBSTACLE.

WIRE



OBSTACLE 7: WIRE

TASK: Negotiate the Wire.

CONDITION: Given a barbed wire obstacle approximately 1.5ft. high and current environmental conditions.

STANDARD: Each soldier will crawl face down under the wire as to get from the beginning to the end of the obstacle as quickly as possible.

SAFETY NOTE: OIC/RSO conducts inspection and provides orientation to obstacle. A maximum of four soldiers may negotiate this obstacle at one time. Once a soldier has reached the half way point of the obstacle the next soldier for that lane may begin. SOLDIERS MAY RECEIVE SCRATCHES ON THEIR BODY AND/OR TEARS IN THEIR CLOTHING FROM NEGOTIATING THIS OBSTACLES.

PIPE CROSSING



OBSTACLE 8: PIPE CROSSING

TASK: Negotiate the Pipe Crossing.

CONDITION: Given a multi-level obstacle with pipes suspended in the air and current environmental conditions.

STANDARD: Each soldier will climb onto the platform at the start of the obstacle and using the hand-over-hand method they will cross the pipe to the platform on the other side. They will then get off the pipe onto the platform then jump off onto the ground.

SAFETY NOTE: OIC/RSO conducts inspection and provides orientation to obstacle. A maximum of two soldiers may negotiate this obstacle at one time.

TUNNEL



OBSTACLE 9: TUNNEL

TASK: Each individual will correctly negotiate the Tunnel.

CONDITION: Given a 20 ft. long tunnel and current environmental conditions.

STANDARD: Each soldier will crawl through the tunnel as to get from the beginning to the end of the obstacle as quickly as possible.

SAFETY NOTE: A command decision determines the number of soldiers that may negotiate this obstacle at one time. Check inside the tunnel for snakes or materials that may cause harm to the soldiers negotiating this obstacle.

Mission Risk Assessment Worksheet

Draft

1. Unit: Fort Gordon		2. Prepared by: William R. Walker – Safety Technician (Rank/Last name/Duty Position) Signal Branch Safety Office		3. DTG Prepared: FY 01 25 JUNE 2001		5. DTG Begin: DTG End:	
4. Mission/Task: Obstacle Course Safety							
6. Leader Task (If applicable): Obstacle Course Preparation				7. Individual Task (If applicable):			
8. Hazards	9. Initial Risk Level*	10. Controls	11. Residual Risk Level*	12. How to Implement	13. How to Supervise	14. Controls Effective?	
1. Obstacle Course Hazards	M	User accomplished Risk Assessment for activity. <u>Safety Briefing before use.</u>	L	Single Source Safety Document (SSSD) FM 100-14 AR 350-6	Range control Safety OFS OIC		
2. Structural integrity	M	Inspection of course obstacles before use.	L	AR 350-6, K. SOP FM 21-20	NCOIC Range Control Safety OFS OIC Leader checks		
3. Safety devices and Personal Protective Equipment	H	Inspect all safety devices and personals protective equipment before use. Gloves will be worn on all obstacles required by SOP.	L	AR 350-6, K. SOP FM 21-20	NCOIC Range Safety OFS OIC Leader checks		
4. Instructor Knowledge	H	Instructors will be trained and certified by their commander on obstacle course procedures IAW FM 21-20 and AR 350-6, K.	L	AR 350-6, K FG Reg 210-21	Range control OIC		
12. Overall risk level after controls are implemented (Circle one)				13. Risk Decision Authority: (Rank/Last Name/Duty Position)			
<input type="checkbox"/> LOW <input type="checkbox"/> MODERATE <input type="checkbox"/> HIGH <input type="checkbox"/> EXTREMELY HIGH				DTG and Signature			

Mission Risk Assessment Worksheet

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4. Mission/Task: Obstacle Course					
8. Hazards	9. Initial Risk Level*	10. Controls	11. Residual Risk Level*		
		14. How to Implement	15. How to Supervise		
			16. Controls Effective?		
5. Soldier Fitness	M	Soldiers will conduct warm-up/stretching exercises before commencing course.	L	FM 21-20, SOP AR 350-6, K OIC Leader checks	
6. Strength training	M	Muscular strength/muscle failure physical training should not be conducted within 12 hours prior to the obstacle course.	L	SOP AR 350-6, K OIC Leader checks	
7. Landing /fall areas	M	Areas under obstacles should be raked and filled as needed before each use. Water puddles will be filled.	L	FM 21-20, SOP AR 350-6, K OIC Leader checks	
8. Inclement/Severe weather	H	Training will be rescheduled when obstacles are slippery due to inclement weather. Cadre will take appropriate action prior/during lightning storms.	L	SOP, Signal source Safety Document AR 350-6, K OIC Leader checks	
9. Obstacle use	M	Instructors will explain and demonstrate obstacles before allowing soldiers to negotiate.	L	SOP AR 350-6, K FM 21-20 OIC Leader checks	
10. Obstacle procedures	M	A sign will be posted at each obstacle detailing exact procedures to be used to properly negotiate the event.	L	SOP AR 350-6, K FM 21-20 Range Control Safety OFS OIC	
11. Soldier Injury	M	Advanced Trauma Life Support must be available within 1 hour; A Combat lifesaver must be dedicated to the training activity.	L	SOP AR 350-6, K FM 21-20 Range Control Safety OFS OIC, Cadre	
12. Soldiers fail to hydrate themselves during periods of Hot weather.	M	Water will be located at strategic points on the range during training.	L	SOP, FM 21-10 AR 350-6, K Safety OFS OIC, Cadre	

8. Hazards	Risk Level	10. Controls	Residual Risk Level	14. How to Implement	How to Supervise	16. Controls Effective
<p><u>Obstacle Course</u></p> <p>1. Ditch Jump: Soldier may hit obstacle-causing injuries.</p> <p>2. Vault: Soldier may lose grip while negotiating and fall.</p> <p>3. Low Rail: Soldier may hit obstacle-causing injuries.</p> <p>4. Tire Step: Soldier's feet may get caught in obstacle-causing fall and injuries.</p> <p>5. Hurdles: Soldier may hit obstacle-causing injuries.</p> <p>6. Rope Climb: Soldiers may become weak and lose grip while negotiating obstacle-causing soldiers to fall and injure themselves.</p> <p>7. Wire: Soldiers may get caught on wire causing injuries.</p> <p>8. Pipe Crossing: Soldier may lose grip and fall</p>	<p>M</p> <p>M</p> <p>M</p> <p>M</p> <p>M</p> <p>M</p> <p>M</p> <p>M</p> <p>M</p>	<p>Demonstrate the proper way to negotiate obstacle.</p> <p>Demonstrate the proper way to negotiate obstacle.</p> <p>Demonstrate the proper way to negotiate, closely supervised by cadre while negotiating obstacle.</p> <p>Demonstrate the proper way to negotiate, closely supervised by cadre while negotiating obstacle.</p> <p>Demonstrate the proper way to negotiate, closely supervised by cadre while negotiating obstacle.</p> <p>Demonstrate the proper way to negotiate obstacle.</p> <p>Ensure wire is tight and soldiers are briefed on the proper way to negotiate the obstacle.</p> <p>Demonstrate the proper way to negotiate obstacle.</p>	<p>L</p> <p>L</p> <p>L</p> <p>L</p> <p>L</p> <p>L</p> <p>L</p> <p>L</p>	<p>Soldiers briefed and given Demonstration. SOP TRADOC 350-6</p>	<p>FM 21-20, Cadre, OIC, Safety OF</p>	<p>16. Controls Effective</p>
	<p>Initial Risk</p>	<p>10. Controls</p>	<p>Residual Risk</p>	<p>14. How to Implement</p>	<p>How to Supervise</p>	

8. Hazards	Level	Level	Level	Level	Controls Effective
<p><u>9. Tunnel:</u> Soldiers may hit obstacle-causing injuries.</p>	M	M	L	Demonstrate the proper way to negotiate obstacle.	Soldiers briefed and given Demonstration. SOP TRADOC 350-6
<p><u>10. Zig-Zagger:</u> Soldier may hit obstacle-causing injuries.</p>	M	M	L	Demonstrate the proper way to negotiate obstacle.	Soldiers briefed and given Demonstration. SOP TRADOC 350-6
<p><u>11. Cargo Net:</u> Soldiers may become weak and lose grip while negotiating obstacle-causing soldiers to fall and injure themselves.</p>	M	M	L	Demonstrate the proper way to negotiate obstacle. Place spotters to assist soldiers in the event that they may fall from obstacle. Place mats under obstacle to break fall.	Soldiers briefed and given Demonstration. SOP Ensure spotters and mats are in place. TRADOC 350-6
<p><u>12. Low Walk:</u> Soldiers may fall from obstacle-causing injuries.</p>	M	M	L	Demonstrate the proper way to negotiate obstacle.	Soldiers briefed and given Demonstration. SOP TRADOC 350-6
<p><u>13. Trench Jump:</u> Soldiers may land improperly hitting obstacle-causing injuries</p>	M	M	L	Demonstrate the proper way to negotiate obstacle.	Soldiers briefed and given Demonstration. SOP TRADOC 350-6
<p><u>14. Low Wall:</u> Soldiers may become weak and lose grip while negotiating obstacle-causing soldier to fall and injuring them.</p>	M	M	L	Demonstrate the proper way to negotiate obstacle.	Soldiers briefed and given Demonstration. SOP TRADOC 350-6
<p><u>15. Horizontal Ladder:</u> Soldiers may become weak and lose grip while negotiating obstacle-causing soldier to fall and injuring them.</p>	M	M	L	Demonstrate the proper way to negotiate obstacle. Ensure fall area properly prepared.	Soldiers briefed and given Demonstration. SOP TRADOC 350-6

ZIG-ZAGGER



OBSTACLE 10: ZIG-ZAGGER

TASK: Negotiate the Zig-Zagger.

CONDITION: Given zig-zagging stationary beams suspended approximately 1-1.5 ft. off the ground and current environmental conditions.

STANDARD: Each soldier will walk the beams as to get from the beginning to the end of the obstacle as quickly as possible.

SAFETY NOTE: OIC/RSO conducts inspection and provides orientation to obstacle. A maximum of four soldiers may negotiate this obstacle at one time. CHECK THE BEAMS TO ENSURE THEY WON'T COME LOOSE WHILE A SOLDIER NEGOTIATES OBSTACLE.

CARGO NET



OBSTACLE 11: CARGO NET

TASK: Negotiate the Cargo Net.

CONDITION: Given an obstacle with a cargo net on each side and current environmental conditions.

STANDARD: Each soldier will climb the cargo net to the top of the obstacle where they will go down the steps to the lower level then proceed down the cargo net on the opposite side.

SAFETY NOTE: OIC/RSO conducts inspection and provides orientation to obstacle. A maximum of four soldiers may be negotiating the obstacle on each side at one time. Minimum of four safeties is required on the obstacle with a maximum of six. ALL SAFETIES ON THE OBSTACLE WILL USE HARNESS W/STRETCH-STOP ROPE HOOKED INTO ONE OF THE ANCHOR POINTS PRE-POSITION ON THE OBSTACLE. There will also be an NCO or above, on the ground dedicated to the supervision of this obstacle.

LOW WALK



OBSTACLE 12: LOW WALK

TASK: Negotiate the Low Walk.

CONDITION: Given stationary log beam suspended across a low pit and current environmental conditions.

STANDARD: Each soldier will walk across the log beam as to get from the beginning to the end of the obstacle as quickly as possible.

SAFETY NOTE: OIC/RSO conducts inspection and provides orientation to obstacle. A maximum of two individuals may negotiate this obstacle at one time. Check the logs for splinters and serviceability. CHECK INSIDE PIT FOR SNAKES! UPON FINDING A SNAKE: DO NOT REMOVE, DISTURB OR KILL THE SNAKE; CALL RANGE CONTROL FOR ASSISTANCE IMMEDIATELY!

TRENCH JUMP



OBSTACLE 13: TRENCH JUMP

TASK: Negotiate the Trench Jump.

CONDITION: Given a trench and current environmental conditions.

STANDARD: Each soldier will jump into the trench and climb out of the other side.

SAFETY NOTE: OIC/RSO conducts inspection and provides orientation to obstacle. A maximum of one soldier may negotiate this obstacle at one time. CHECK INSIDE TRENCH FOR SNAKES! UPON FINDING A SNAKE: DO NOT REMOVE, DISTURB OR KILL THE SNAKE; CALL RANGE CONTROL FOR ASSISTANCE IMMEDIATELY!

LOW WALL



OBSTACLE 14: LOW WALL

TASK: Negotiate the Low Wall.

CONDITION: Given a low wall and current environmental conditions.

STANDARD: Each individual will climb over the wall.

SAFETY NOTE: OIC/RSO conducts inspection and provides orientation to **obstacle**. A maximum of one soldier may negotiate this obstacle at one time. CHECK THE OBSTACLE FOR SPLINTERS AND SERVICEABILITY.

